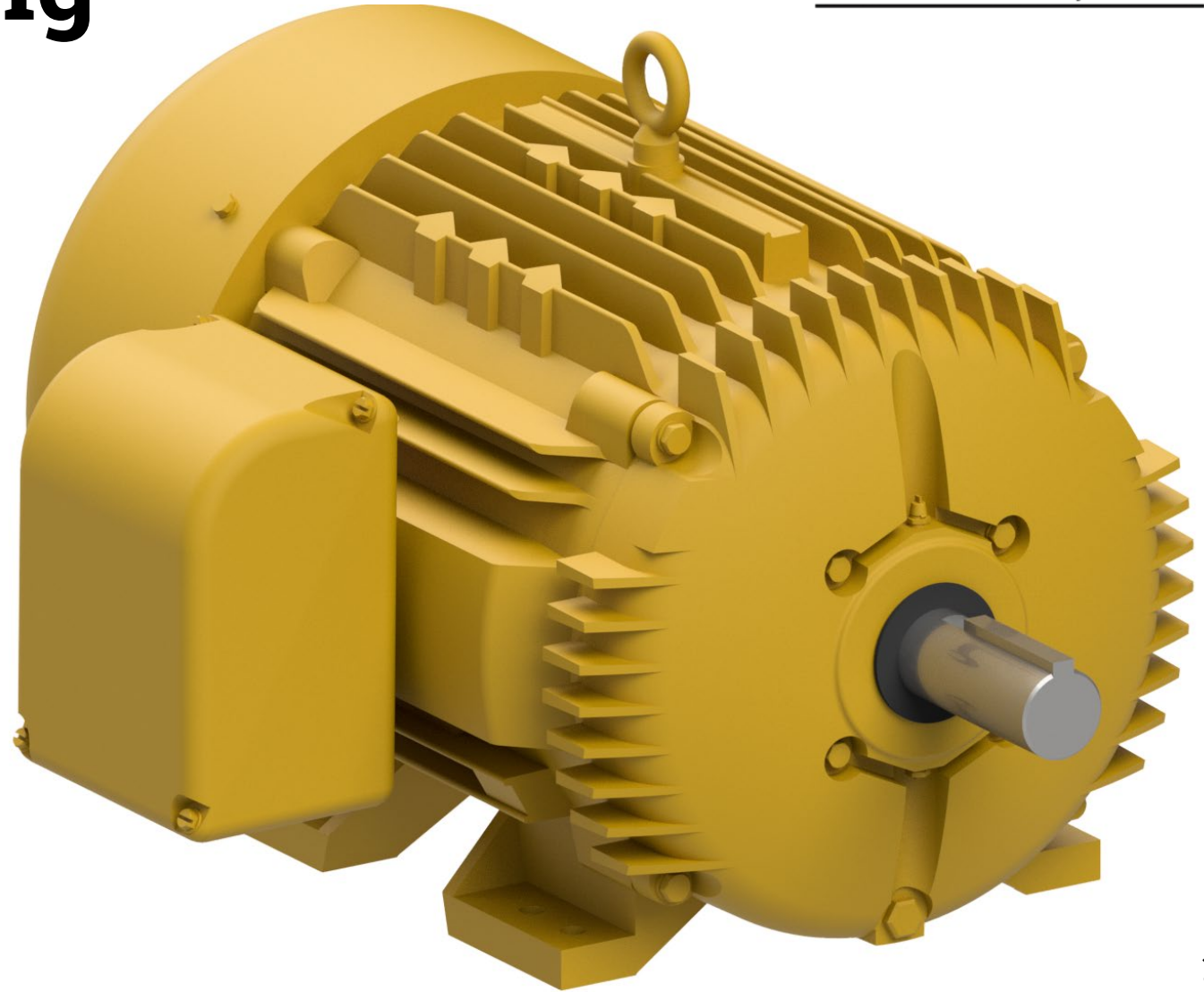


Recessed Mounting Bolt Installation

These instructions are for motors without a flat face and/or counterbored retaining bolts.



Installing T-Slot Adapters

1. Determine which included T-Slot adapter will mount to your motor's bearing retainer bolts
2. Tighten one bolt before removing your first bolt to prevent your bearing retainer clip from rotating.
3. Loosen or remove the first bolt until the T-Slot adapter can be slid over the bolt head
4. Tighten the included $\frac{1}{4}$ -20 socket head cap screw until its tight against the retaining bolt
5. Use a $\frac{5}{8}$ " socket on the T-Slot Adapter to tighten the retaining bolt
6. Remove the socket head cap screw

Optionally repeat steps 3-6 for non EZ Brackets



Installing Clips and Stand-Offs

1. After installing one or both T-Slot adapters, there are multiple configurations for mounting MultiFit/EZ Brackets
2. Pictured are examples of *typical* installations. Your installation will depend on your motor's end bell geometry

Contact Helwig for further assistance.

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