

# HELWIG CARBON PRODUCTS, INC.

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## GARNET COMMUTATOR PAPER

For proper seating of your Helwig Carbon brushes, use Garnet Commutator Paper. It's non-conductive and is used for pre-shaping new copper and carbon brushes and for cleaning and burnishing commutator surfaces.

To pre-shape brushes, commutator paper of sufficient width to contact all brushes is secured, abrasive side out, to the full commutator circumference with masking tape. With the new brushes in place, the commutator is rotated by hand until the brushes have taken on the radius of the commutator. 80 grit paper does the primary shaping and should be followed by 220 grit for a fine finish.

Surface burnishing of the commutator should be done with 150 grit followed by 220 grit.



Width	Length	80 Grit	Avail.	150 Grit	Avail.	220 Grit	Avail.
1"	25yds.			COMP01X150	In-stock	COMP01X220	In-stock
2"	25yds.	COMP02X080	In-stock	COMP02X150	In-stock	COMP02X220	In-stock
3"	25yds.			COMP03X150	In-stock		
4"	25yds.	COMP04X080	In-stock	COMP04X150	In-stock		
6"	25yds.			COMP06X150	In-stock		
8"	25yds.			COMP08X150	In-stock		
12"	25yds.	COMP012X080	In-stock	COMP012X150	In-stock		

**4% DISCOUNT ON ORDERS OF 10 OR MORE ROLLS.**  
Call 1-800-962-4851 to place your order today!

